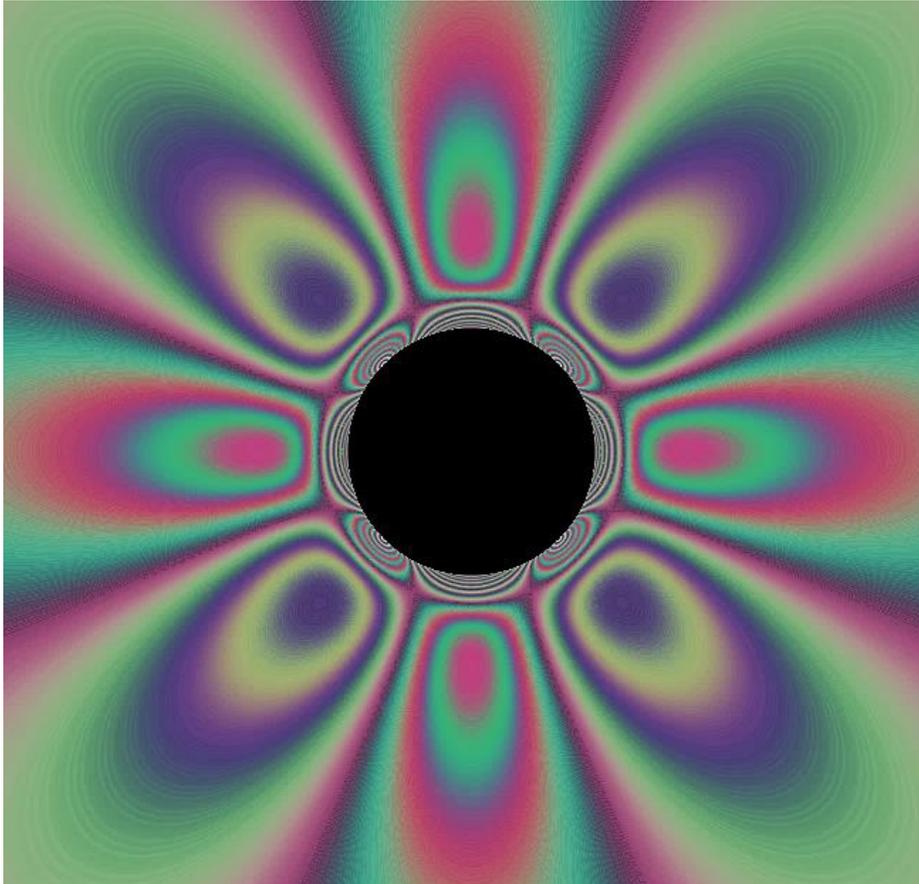


Experiments with Virtual Polariscopes

Laboratory Manual



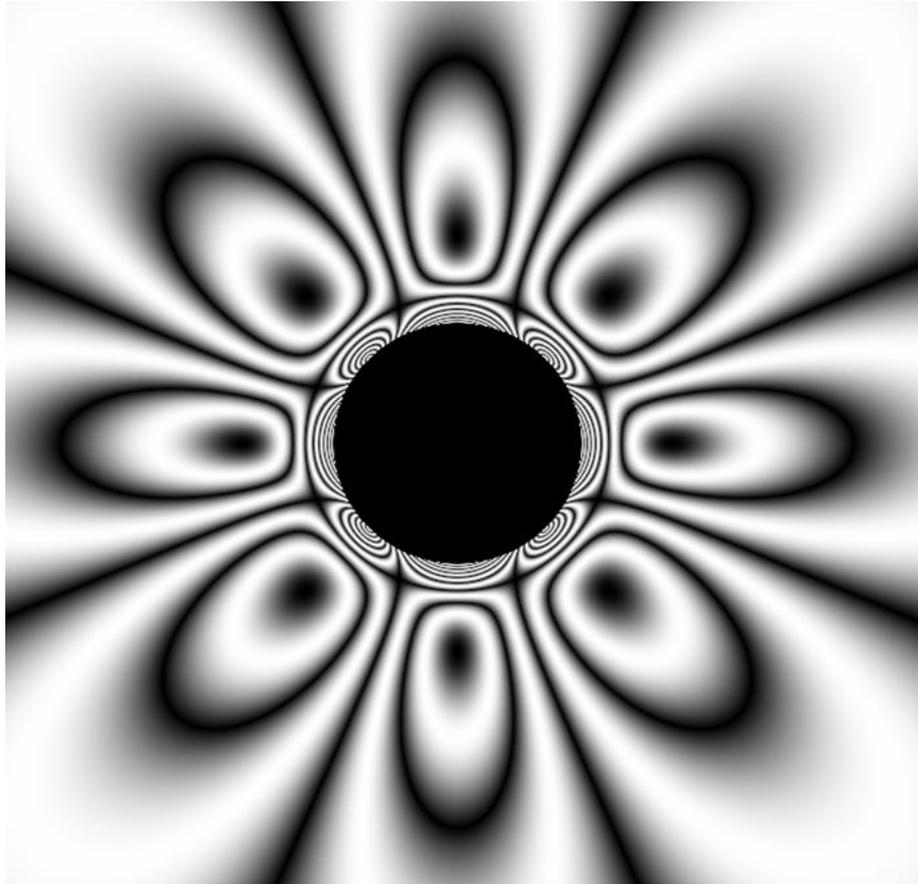
Prof. K Ramesh



Department of Applied Mechanics
Indian Institute of Technology Madras

Experiments with Virtual Polariscopes

Laboratory Manual



Prof. K Ramesh



Department of Applied Mechanics
Indian Institute of Technology Madras

Copyrights and Trademarks

Copyright © 2017 IIT Madras. All rights reserved.

P_Scope[®] is registered trademarks of IIT Madras and may not be used without written permission.

All other trademarks are property of their respective owners.

Disclaimer

We have attempted to make this document complete, accurate, and useful, but we cannot guarantee it to be perfect. When we discover errors or omissions, or they are brought to our attention, we endeavour to correct them in succeeding editions of the manual. IIT Madras is not responsible for any direct or indirect damages or loss of business resulting from inaccuracies or omissions contained herein. The specifications contained in this document are subject to change without notice.

Revision History

August 2017 Version 4.0

Preface

The optics required for photoelasticity is simple and hence easy to establish and it has the advantage of providing whole field information of the stress field. Photoelasticity basically provides contours of principal stress/strain difference (isochromatic fringes) and principal stress/strain direction (isoclinic fringes). Several problems could be studied just by observing the whole field nature of the fringe field. Fringe density is a useful tool to identify zones of stress concentration and also zones where material needs to be removed for reducing the weight! For quantitative data deduction, one needs to get the isochromatic and isoclinic value at that point. Ordering of the fringes is to be learnt for any experimental technique. One of the simplest ways to do this is to see the typical fringe patterns for a variety of problems.

P_Scope[®] is an innovative software that simulates the conventional polariscope using Jones calculus for ten different problems for which theory of elasticity solution exists. It is a unique software that can help to learn conventional photoelasticity as well as digital photoelasticity. In addition, it is also a very useful tool to learn nuances of stress analysis. The software is designed in such a way that the parameters governing the problems can be changed by the user to customize the simulation for their situations. At any point in time the user can revert back to default values conveniently. In addition for each parameter a range has been set and if the entered value is not within the range it alerts the user by colouring the value in red and a pop-up window shows the suggested range. Please note that this feature is only a facility, and the user is expected to enter realistic values to see realistic fringe patterns.

One can simulate the plane and Circular Polariscope using monochromatic light. One has the flexibility to choose a variety of light sources as well as model materials for their simulation. As Jones calculus is used, for any point in the field of view one can trace the polarization state of the incident light after each optical element. The wave plots thus generated for the point of interest can also be saved. Thus one can develop an in-depth knowledge of the photoelastic theory. As the stress information is theoretically calculated, the software provides the stress tensor at the point of interest, maximum shear stress, principal stresses and their *associated* directions. Links to relevant video lectures are also provided. The various problems are labeled as in Theory of elasticity (for example thick cylinder is labeled as the Lamé's problem) and the software can be innovatively used by a teacher even for a course on Theory of Elasticity. For example, the stress information does not change in plane problems, if the load is kept constant and the material is changed. On the other hand change of load or material does not change the orientation of principal stress directions for a given model shape. The software can also be used to specify the nature of residual stress field produced in a drilling operation, stress field under Hertzian and non-Hertzian contact, stress intensification due to a crack etc. – these are subtle concepts that can be taught effectively.

A special pop-up menu is designed, that has two sub menus one to show fringe patterns/phase maps and the other to show stress component plots. Using the fringe patterns menu one can show for the problem selected, various fringe fields if white light is used. This can be advantageously used to learn fringe ordering using a colour code. It also displays what would be the nature of *isopachics* (contours of sum of principal stresses) for the problem on hand as well as a special composite

display of all isoclinics. The *all isoclinic* field also shows whether a particular isoclinic displayed is the major or the minor principal stress direction. This is a valuable information, which has not been given much importance in general stress analysis.

These Popup menus also have a provision to plot data along lines or user specified contours as well as exports these data to an Excel file.

The software also has a feature to zoom the entire image or around selected points to minutely investigate the special features of the fringe patterns. The main window and pop-up menus are interconnected so that the pop-up menu displays the respective images with the same zoom for easy comparisons. This feature is advantageous to learn the various fringe features of both *isochromatic* and *isoclinic* fringe fields and their interconnections. The pop-up menus can be conveniently minimized to clear field of view.

As the software simulates, based on Theory of Elasticity solution, it also provides the theoretical values of fringe order and isoclinic value as recorded in a conventional polariscope. This feature helps to learn fringe ordering and also to effect compensation quickly at the point of interest. The software has three modes of compensation: Babinet-Soleil, Tardy-manual and Tardy-auto. The fringe fields are realistically simulated using Jones calculus and the student can understand the importance of first finding the isoclinic angle at the point of interest and also the heuristic information that is extracted from the fringe fields for data interpretation. This knowledge can help one to appreciate the intricacies in the development of *Digital Photoelasticity*.

Use of *carrier fringes* has been used in various experimental methods to augment the fringe field information. The software also has a feature to introduce carrier fringes of various densities at various angles to any of the selected models. A simple wedge type carrier is introduced by the simulation, whose parameters are selectable by the user. Use of carrier fringes has been found to be convenient for extracting data from poor birefringent materials like glass.

With advancements in digital imaging hardware, use of intensity information for data processing has come to stay and a new branch of *Digital Photoelasticity* has emerged and has stabilized in the last three decades. The information of both isochromatic and isoclinic fringe order at every point in the domain can be easily determined by processing intensity data from multiple acquisitions. If one uses white light photoelasticity, conventional optical arrangements are sufficient for digital data processing. Isochromatics up to twelve fringes in the field can be easily obtained by just recording only the dark field isochromatics in a conventional Circular Polariscope. However, if isoclinics are required over the field, four Plane Polariscope images recorded in colour having 0° , 22.5° , 45° and 67.5° isoclinics are required. Isochromatics with highest accuracy is possible if additional six images are recorded in a Circular Polariscope using a monochromatic source.

By processing the intensity data one essentially gets raw data in the form of phasemaps. P_Scope[®] has a facility to plot the typical phasemaps for a variety of problems. One can understand the existence of *inconsistent zones* in isoclinic phasemaps and *ambiguous zones* in isochromatic phasemaps. Thus P_Scope[®] not only trains the student in conventional polariscope, it also equips

the student to understand the nuances of digital photoelasticity and such a background would help to use the software like *DigiTFP*[®] for processing real experimental data with confidence.

Whole field appreciation of stress components is possible through the use of stress component plots pop-up menu. It can plot stress components as simple contour plots and also as pseudo fringe contours. Unlike in photoelasticity, the pseudo fringe contours can have negative fringe orders. The shape of the contour is easily noticed by plotting the pseudo fringe contours. The maximum and minimum values of the contour plots need to be selected suitably by the user as they are problem dependent. This menu also plots the contours of vonMises stress as that is what one can plot from a standard Finite Element Software. In some instances these plots would be very similar to the photoelastic contours.

Photoelasticity has played a significant role in phenomenological understanding of complex situations like crack propagation, crack-stress wave interactions, granular materials, and motility of organisms etc. It has been applied to analysis of cutting tools, masonry structures, polymers, glass, aerospace components, silicon wafers and biomechanics thus spanning several engineering disciplines.

This manual has eleven different experiments in a graded fashion illustrating and training on various aspects of *P_Scope*[®]. For the first nine exercises, for each experiment, ten variations are provided so that ten different situations can be easily set for each experiment. The tenth exercise deals with whole field visualization of stress fields as well as variation of the specific components along lines or user specified contours. Many possibilities for constructing specific tasks for each of the problems that can be simulated by *P_Scope*[®] are indicated. The list is not exhaustive and the user/teacher can construct many such exercises to suit their specific requirement. The last experiment deals with post-processing the Finite Elements results from a commercial package like ABAQUS to plot photoelastic fringe patterns in colour for ease of experimental comparisons.

A brief bibliography is provided at the end to give a glimpse of variety of applications for which photoelasticity can be used. Photoelasticity has played a significant role in phenomenological understanding of complex situations like crack propagation, crack-stress wave interactions, granular materials, and motility of organisms etc. It has been applied to analysis of cutting tools, masonry structures, polymers, glass, aerospace components, silicon wafers and biomechanics thus spanning several engineering disciplines.

My doctoral students Vivekanandan, Hariprasad and Subramanyam Reddy have enthusiastically participated in the preparation of this booklet. My special thanks are to these students and also to Mrs. Ramya Chandrasekaran, Project Officer and Vivekanandan, my doctoral student for improving the GUI of the software and introducing several other features for its effective usage. This software had a long journey, started as a term paper at IIT Kanpur 28 years back! Developed and improved by a large number of students and Project associates over the years. My thanks to all those who have contributed.

Prof. K. Ramesh
January 2017

Contents

Preface	i
1. Introduction to P_Scope®	1
2. Understanding isochromatics and isoclinics.....	9
3. Influence of Model Material and Light Source	15
4. Compensation Techniques	21
5. Isopachics and Carrier Fringes.....	29
6. Digital Photoelasticity - Isoclinic Phasemap	35
7. Digital Photoelasticity - Isochromatic Phasemap	41
8. Photoelasticity Applied to Crack Problems.....	47
9. Photoelasticity Applied to Contact Problems.....	51
10. Understanding Stress Fields Using P_Scope®	55
Appendix A	59
11. Plotting of Photoelastic Fringe Contours from Finite Element Results in ABAQUS	67
Appendix B	73
Appendix C	74
Bibliography: Diverse Applications of Photoelasticity.....	75

1. Introduction to P_Scope[®]

1. Objective

(i) To understand how to open a problem and set up a virtual Plane Polariscope, Circular Polariscope dark and bright fields. (ii) To look and appreciate the colour isochromatics and isoclinics using the Pop-up Menu.

2. Procedure

The P_Scope[®] software is used to simulate the fringe patterns namely the isochromatics (contours of constant principal stress difference) and isoclinics (contours of constant principal stress directions) under different arrangements of the polariscope. The two common arrangements are the plane and Circular Polariscopes. In addition, the software has the capability to alter the orientation of the optical elements selected by the user. This feature is provided to look at the optical configurations used in digital photoelasticity. To view a model in different polariscope arrangements, one can follow the steps mentioned next.

2.1. Opening the software

1. Open the P_Scope[®] software. Double click icon  in the desktop.
2. The main window of the software is shown in Fig. 1.1.



Fig. 1.1 The main window of the software

3. First, the user has to choose a model to be used in the polariscope arrangement. Click Model in the main menu and choose Disc from the dropdown menu (Fig 1.2).

- A circular disc model in a default polariscope arrangement (Circular Polariscope, dark field, epoxy as the model material and sodium vapour as the light source) appears.

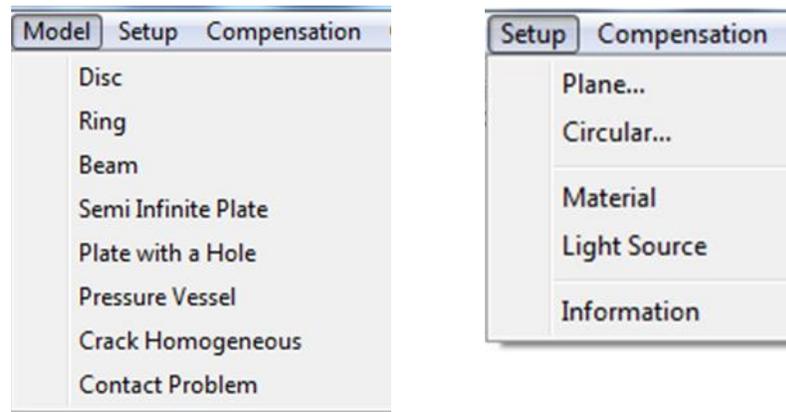


Fig. 1.2 Model and Setup

- The left side of the main window shows the plot (Fig 1.3a) of fringe patterns obtained by Jones Calculus.

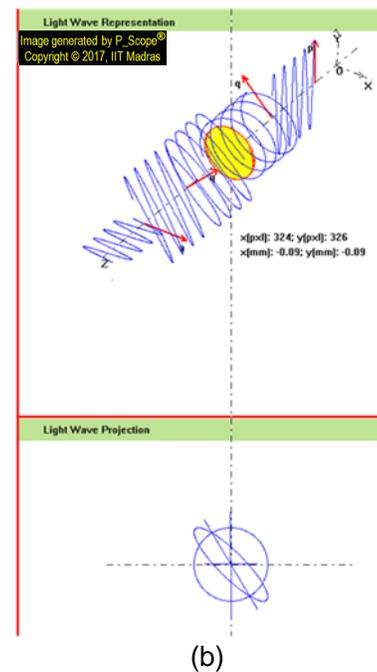
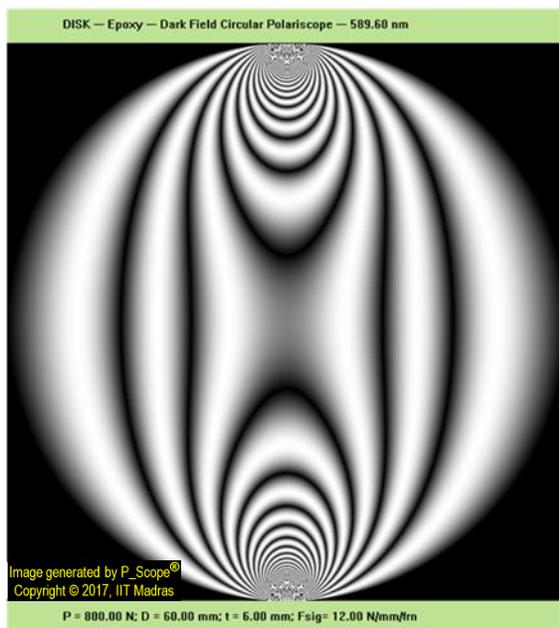


Fig. 1.3 (a) Isochromatic fringe pattern (b) Light wave representation

- The figure in the top right corner of the window (Fig 1.3b) is the light wave representation which shows the state of polarisation of the light after each optical element in the polariscope.
- The figure in the bottom right corner is the front projection of the light vector at the top.
- To change the optical arrangement or to change the model material or light source, click setup.

2.2. Plane Polariscope

1. Select Plane Polariscope from the Setup dropdown menu.
2. A dialog box to setup Plane Polariscope pops up (Fig. 1.4a).
3. In the Plane Polariscope dialog box, one can choose a dark field arrangement or a generic arrangement. In conventional photoelasticity only dark field is valid.
4. The default isoclinic value is set as 0° . To view any isoclinic put the desired isoclinic value.
5. The isoclinics are named based on the analyser angle. For example, if the analyzer is at an angle of 10° from the horizontal axis, the corresponding isoclinic is called a 10° isoclinic. It is to be noted that in a dark field polariscope, polariser and analyser are always crossed.
6. Check the Dark Field radio button and click Apply.
7. In the plot area, one can see the simulated plot of isochromatics with 0° isoclinic for a circular disc under diametral compression.

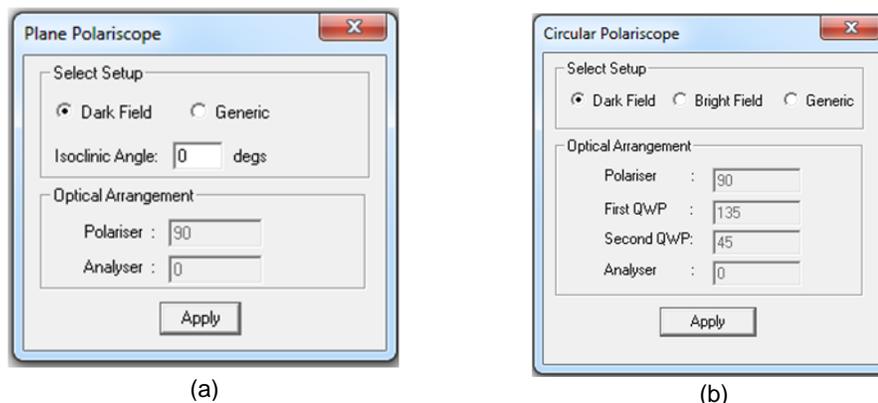


Fig. 1.4 (a) Plane Polariscope (b) Circular Polariscope

2.3. Circular Polariscope

1. Click the Setup menu and choose Circular Polariscope. The dialog box (Fig. 1.4b) for Circular Polariscope pops up.
2. In a Circular Polariscope arrangement, the isoclinic fringe patterns are eliminated and one can view only the isochromatic fringe patterns. A Circular Polariscope has two additional elements called quarter wave plates.
3. Here one has the option to choose a dark field, bright field or a generic arrangement.

2.4. Visualization of fringe patterns in white light

Many conventional polariscopes have usually dual light sources, one is the monochromatic source of Sodium vapour (589.6 nm) and the other is the white light source. If one uses a white light source, the isochromatics would appear in colour. Simulation of fringe patterns in colour is possible due to developments in white light photoelasticity namely Twelve Fringe Photoelasticity (TFP) [1]. Since it is only a theoretical simulation, up to twelve fringe orders can be plotted and beyond twelve fringes a uniform colour of red is put.

1. One can view the simulated plot of isochromatics in white light by selecting Fringe patterns/PhaseMaps option from Pop-up Menu.
2. Click Fringe patterns/PhaseMaps option from the main menu. The Result viewer dialog box pops up (Fig. 1.5).
3. In the Result Viewer dialog box, various options for viewing the fringe patterns in colour (i.e., under a white light arrangement, etc.) are available.

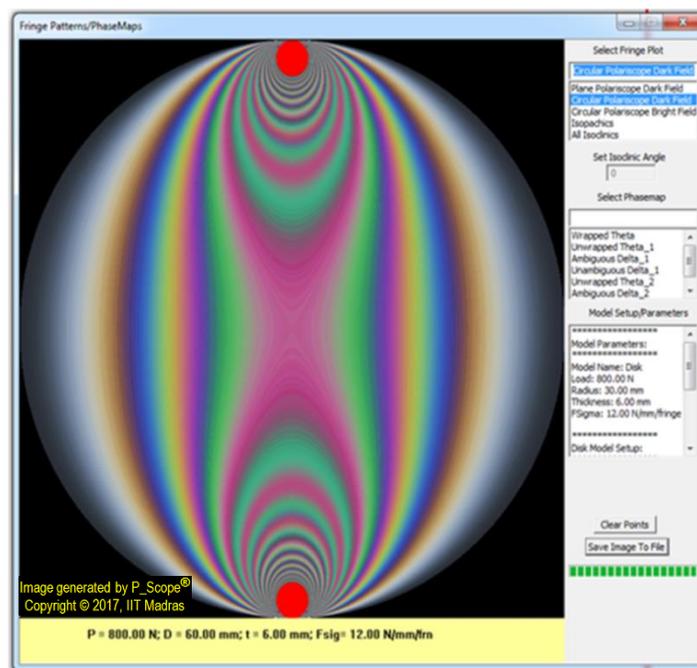


Fig. 1.5 Fringe Patterns/PhaseMaps Pop-up Dialog

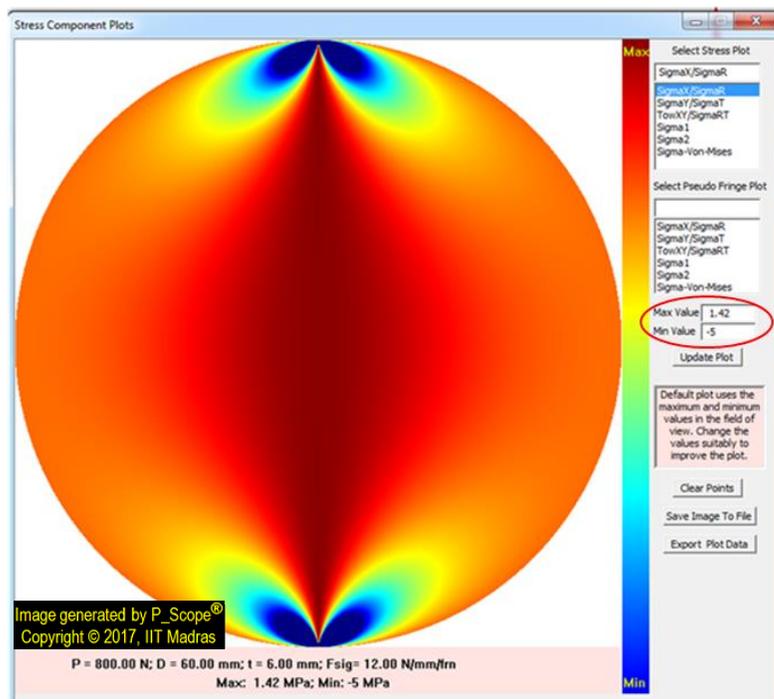
4. One can view the simulated fringe pattern under Plane Polariscopes dark field, Circular Polariscopes dark field and Circular Polariscopes bright field.

2.5. Visualization of whole field stress components

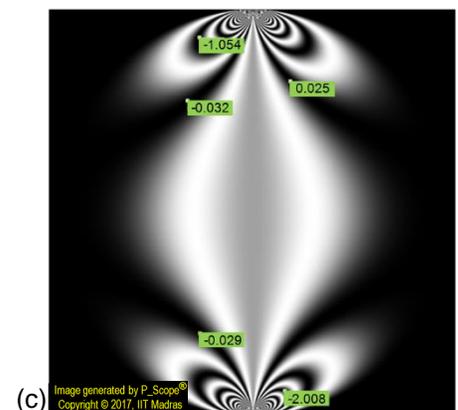
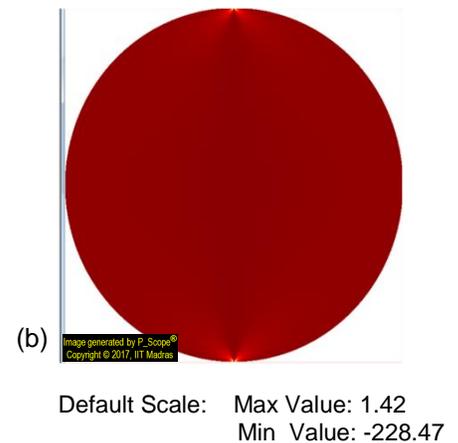
P_Scope® also has a facility to visualize the stress components as whole field colour maps. This can be accessed by clicking the 2nd dropdown menu associated with Pop-up Menu called 'Stress Component Plots'. User can select a particular component from the list of components available. For

stress component in x direction (σ_x), it will appear as Fig. 1.6a. The default plot uses the maximum and minimum values of the data and in general it may not reflect the variation nicely (Fig. 1.6b).

P_Scope[®] can also plot stress components as pseudo fringe contours (Fig. 1.6c). Unlike in photoelasticity, the pseudo fringe contours can have negative fringe orders. The shape of the contour is easily noticed by plotting the pseudo fringe contours. To improve Fig. 1.6b, the user has to change the maximum and minimum values in the edit box and click 'Update Plot' so that it matches with the shape of the pseudo fringe contours (Fig. 1.6c). The maximum and minimum values of the contour plots need to be selected suitably by the user as they are problem dependent. The edited scale for this case is highlighted in Fig. 1.6a. One can switch to other stress component plots by selecting appropriate options in the top right corner of the list available in the stress component Plot Menu.



(a)



(c)

Fig. 1.6 (a) Stress Component Plots - Pop-up Dialog (σ_x plot) with edited scale (b) stress component plot with an edited scale. (c) pseudo fringe contours for σ_x

2.6. Generic polariscope arrangements

Although, digital photoelasticity in white light can use simple conventional polariscope arrangements for data reduction, if monochromatic light source is used, different arrangements other than

conventional arrangements are needed. There are several arrangements reported in the literature. The appearance of intensity data over the model area can be easily simulated using the 'Generic' radio button in the Plane or Circular Polariscopes dialog box (Fig. 1.4).

1. When the polariser and analyzer are at the same angle one gets a bright field arrangement.
2. Select generic radio button in the Plane Polariscopes dialog box to change the position of the polariser and analyzer.
3. One can choose the generic arrangement in Circular Polariscopes dialog box and edit the orientation of optical elements to the desired arrangement of the polariscopes.

3. Exercises

For the following exercise problems make a neat PowerPoint presentation of your results with the fringe patterns and also display the relevant default model parameters suitably.

1. View the 20° isoclinic in Plane Polariscopes, dark and bright fields in Circular Polariscopes for the following problems in both monochromatic and white light sources.
 - A. Circular disc under diametral compression with model material as polycarbonate
 - B. Ring under diametral compression
 - C. Beam under pure bending
 - D. Semi-infinite plane under horizontal concentrated load
 - E. Semi-infinite plane under vertical concentrated load
 - F. Plate with a hole under vertical load
 - G. Plate with a hole under horizontal load
 - H. Semi-infinite plane under concentrated load at an angle of 30°
 - I. Semi-infinite plane under concentrated load at an angle of 45°
 - J. Thick cylinder under internal pressure

Note: The software offers multiple ways to save information (Fig. 1.7).

'Save Image on View' option available in the File menu saves the image in the main view with the model name in the *P_Scope_Images* directory at any point in time. This is particularly useful when the user wants to save the image with an overlay of annotations such as fringe order and isoclinic angle etc.

'Save Wave on View' saves the light wave propagation at a point in the model in the *P_Scope_Images* directory with a default file name *modelname_wave*. This helps the user to record the polarisation behaviour of any specific point in the model domain.

Click Save Screen to File option in the File menu (Fig. 1.7) to save the complete screen. This would be of help when the user needs to save the different parameters or other information on the screen to be saved for future reference. On clicking 'Save Screen to File', the software prompts the user to

save the file with a default file name 'screen'. User can modify this name accordingly and is saved in *P_Scope_Image* directory.

Apart from these options for saving the images, *P_Scope*[®] also has a facility to save the image associated with each Pop-up Menu. This can be done by clicking the 'Save Image to File' button available in the 'Fringe patterns/PhaseMaps' and 'Stress Component Plots'. This would be of immense use routinely by the user.

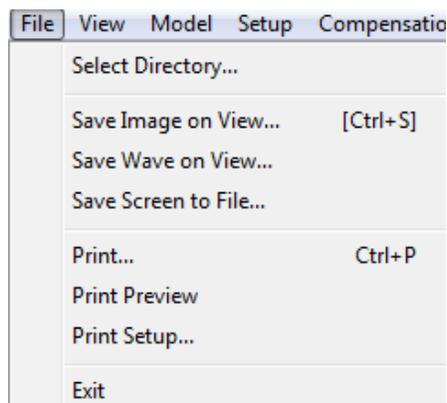


Fig. 1.7 Save Screen to File option

2. Select five different points on and off the fringe and summarise the light wave propagation in 20° isoclinic in Plane Polariscopes, dark and bright fields of a Circular Polariscopes.
3. Investigate whether the following arrangement is dark field or bright field. The position (in degrees) of the polarizer, analyzer, first and second quarter wave plates are given below. Record the relevant fringe patterns with relevant parameters and submit them as part of your report.

Setup	Polarizer	First QWP	Second QWP	Analyzer
A.	90	135	0	45
B.	90	135	45	180
C.	90	135	90	135
D.	90	135	135	180
E.	90	135	180	135
F.	90	45	0	135
G.	90	45	45	90
H.	90	45	90	45
I.	90	45	135	180
J.	90	45	180	135

References and Additional Reading

1. Ramesh, K., Vivek Ramakrishnan and Ramya. C (2015) New initiatives in single-colour image-based fringe order estimation in digital photoelasticity, *Journal of strain analysis for engineering design*, 50(7), 488-504. DOI: 10.1177/0309324715600044.
Link: <http://journals.sagepub.com/doi/abs/10.1177/0309324715600044>
2. NPTEL Lectures on Experimental Stress Analysis by Prof. K. Ramesh, IIT Madras.
 - (i) Lecture 15 - Plane Polariscope
Link: <https://youtu.be/po8YDYsYnhE>
 - (ii) Lecture 17 - Circular Polariscope
Link: https://youtu.be/NprJC_zFOLA
Demonstration on physical polariscope (starts at time 28.00)
2. Quick appreciation of Photoelasticity : By Prof. K. Ramesh, IIT Madras.
Link: <https://youtu.be/F9VDuiDPUEI>

10. Understanding Stress Fields Using P_Scope®

1. Objective

To appreciate the stress component variation along selected lines or contours that help in understanding the stress fields.

2. Nuances of Stress Field in Beam Problems

One of the central aspects in developing stress fields in Strength of Materials is the basic assumption that plane sections remain plane before and after loading. Although, one could get solutions that are acceptable in engineering practice, the solution is not adequate from a mechanics point of view. The concept of neutral axis and plane sections remaining plane before and after loading hold good only for a beam of uniform cross section subjected to pure bending. Even for the simplest problem of a cantilever subjected to end load, plane sections before and after loading do not remain plane and not all stress components are zero at the neutral axis. As bending and shear are not coupled, simple beam theory is sufficient to predict the bending stress. Further, the value of shear stress for slender beams is so small (20 times less for rectangular cross section) in comparison to bending stress and hence their effects can be neglected.

At a first level course in SM or Mechanics of Solids, one is trained to look at the variation of bending stress as linear and the shear stress as parabolic. In the process, the relative magnitudes are forgotten! P_Scope® provides ample scope to appreciate the variation as well as the magnitudes to reinforce the learning better. It has a quick plot facility to appreciate the variation as a graph, which is plotted with a scale whose maximum value is dictated by the quantity plotted. Hence, the shape is quickly seen and the relative values can be appreciated by looking at the values in the axis. The software also offers a facility to dump the data to an Excel file. The students can be asked to plot bending and shear stress with the same scale to appreciate the relative magnitudes more forcefully. It is also worthwhile to plot the variation of various stress components along the centroidal axis of the cross section (neutral axis of the beam) for the cases of beam under pure bending, beam subjected to uniformly distributed load and the cantilever beam. One can be asked to comment on the results obtained and document the isochromatic fringe order values along these lines.

One of the common doubts a student gets after completing the course is whether, a compressive stress exists for an uniformly distributed load in bending? Strength of materials ignores this stress, whereas Theory of Elasticity recognises this as the solution is obtained by solving the equilibrium equations. Though the value of compressive stress is small, it does exist to satisfy the equilibrium conditions and its variation can be plotted by P_Scope® as one can switch between Theory of Elasticity and Strength of Materials solution. In addition, it would be a worthwhile exercise to find out the variation of normal stress component (σ_{xx}) predicted by Theory of Elasticity and also by Strength of Materials. It is well documented in the literature that σ_{xx} stress component from Theory of Elasticity has a nonlinear part apart from simple beam theory result from Strength of Materials. Though this nonlinear term has a very small value, students can be asked to plot this using the feature of dumping data along a contour to Excel (Appendix A).

First level course also drives home the point that the shear stress variation over the depth of the beam is parabolic. But is it parabolic for all beams at all cross sections? How does a cross-section close to a load application point support the load? Such a knowledge becomes very important in designing beams as one has to put extra stiffeners near load application points to support excessive shear stress.

This can be well illustrated in P_Scope[®] by plotting the shear stress variation for the case of a three-point-bent specimen closer to the load application point and away from it. The number of terms in the series solution can be changed to study its influence.

3. Nuances of Stress Field in the Problem of an Infinite Plate with a Small Hole

It is well discussed in the first level course that for an infinite plate with a small hole, the stress concentration factor is 3. How do the stress components vary over the boundary of the hole? Are there points where the stress tensor on the boundary is zero? Is there a possibility that the tangential stress component on the boundary be negative? This understanding becomes important as if one optimises the thickness indiscriminately, it can lead to local buckling which is a serious issue in fracture toughness testing of thin plates. Also, one should know how the value of stress concentration depends on the type of loading such as uniaxial, tension-tension or tension-compression. All these aspects can be well illustrated using P_Scope[®].

P_Scope[®] has a special feature to plot data along user specified contours such as a circle. A circle can be drawn over the hole boundary and the data for any of the stress components can be plotted and also dumped to the excel file. Look at the isochromatic fringe features for uniaxial, tension-tension, tension-compression, and compression-compression. Do you find similarity between any of these fringe patterns with any of the problems that P_Scope[®] can solve?

4. Nuances of Stress Field in the Problem of a Thick Ring Subjected to Internal Pressure

For any radial line, P_Scope[®] can be used to plot all the stress components and the same can be done for circle of any radius too! This would help to appreciate the variation of stress components along these directions. In addition, one can also change the inner and outer radii of the thick ring to see the variation of stress components along radial and tangential directions.

5. Nuances of Stress Field in the Problem of a semi- Infinite Plate subjected to an arbitrary concentrated load

It is well documented that the stress field in this case is a simple radial distribution. This can be well brought out by plotting the stress components along circles that touch the plate boundary at the point of loading. Only the radial stress component would exist and all other components would be zero. What is the level of this stress when a large circle is reduced to a small one? Plot and see for yourself.

6. Nuances of Stress Field in the Problem of a Circular Disc Under Diametral Compression

The solution to this problem is obtained by suitably superimposing the solution to the problems of semi-infinite plate along with the Lamé's problem. A disc is culled out from the semi-infinite plate and the boundary of the circle is made free by removing the loads by Lamé's problem. The previous

exercise on plotting stress components along a circle touching the point of loading of the semi-infinite plate gives a clue as to what stress components exist on this surface.

It is a benchmark problem used in photoelasticity as the model is easy to machine and easy to load. Stress components along various lines of interest can be plotted by using P_Scope[®].

7. Nuances of Stress Field in the problem of a Ring Under Diametral Compression

This is again a benchmark problem in photoelasticity. Solution to this has been used for designing tunnels in some sense. Variations of stress components on the inner and outer boundaries share some common features to the boundary of the hole in an infinite plate. The stress components along inner and outer boundary can be easily plotted using P_Scope[®]. Further, the problem has many isotropic points in the domain. Draw a small circle around these and assess the nature of stress field by plotting the various stress components. Can you remove material at these points to reduce weight? Comment on your results.

8. Nuances of Stress Field in Contact Problems

One of the key learnings in contact problems is that the maximum shear stress occurs beneath the surface in Hertzian contact. This is best seen by simulating isochromatics in which the maximum fringe order indicating a high level of maximum shear stress is seen as an eye below the surface. This explains pitting failure seen in gears and other contacting surfaces like rails, cams etc. If friction is present between the contacting bodies then this eye is pulled to the surface and in such a case the surface can have the highest value of the maximum shear stress.

One can also use P_Scope[®] to plot variation of stress components along different lines of interest.

9. Nuances of Stress Field in Crack Problems

It is characterised by the fact that stresses have a steep stress gradient towards the crack-tip and reach infinity (in Westergaard's solution) at the crack tip. This can be easily illustrated, by plotting the stress components on various radial lines selected.

While deriving the Westergaard's crack-tip stress field solution, the boundary conditions used are too restrictive that while imposing, shear stress zero condition along the crack axis ahead of the crack also forces the maximum shear stress to be zero. This observation led Sanford to develop Generalised Westergaard equations which is found to be equivalent to Williams series solution.

It is instructive to plot the variation of shear stress and maximum shear stress (variation of isochromatic fringe order) for the line along the crack axis for various number of terms of the series solution available in P_Scope[®].

10. Closure

In all these problems, one can demonstrate that change of materials does not affect the stress field and the principal stress directions are not altered for a given problem if the loads are changed. For general reading one can listen to the following NPTEL Lectures:

1. Optical Methods Work as Optical Computers: https://youtu.be/llpu_rOrs4E

2. Stress Strain and Displacement Fields: <https://youtu.be/r8KzP7G7Uks>
3. Review of Theory of Elasticity. <https://youtu.be/FEgp3o-8X6c>

Appendix A: Plotting and Exporting Data along Contours In P_Scope®

1 Accessing Plotting Module

The plotting module can be activated once the user selects a model. As given in previous experiments, P_Scope® has Pop-up Menus for Fringe Pattern Plots and Stress Component Plots. These menus essentially present whole field plots. In many situations user would like to know the variation of stress components along specified contours in the model. To illustrate the basic capabilities of contour plotting scheme, different example problems are used. Whole field Stress component in x direction (σ_{xx}) for disc under diametral compression is shown in Fig. A.1. Clicking on 'Export Plot Data', opens the child window titled Plotter (Fig. A.2a).

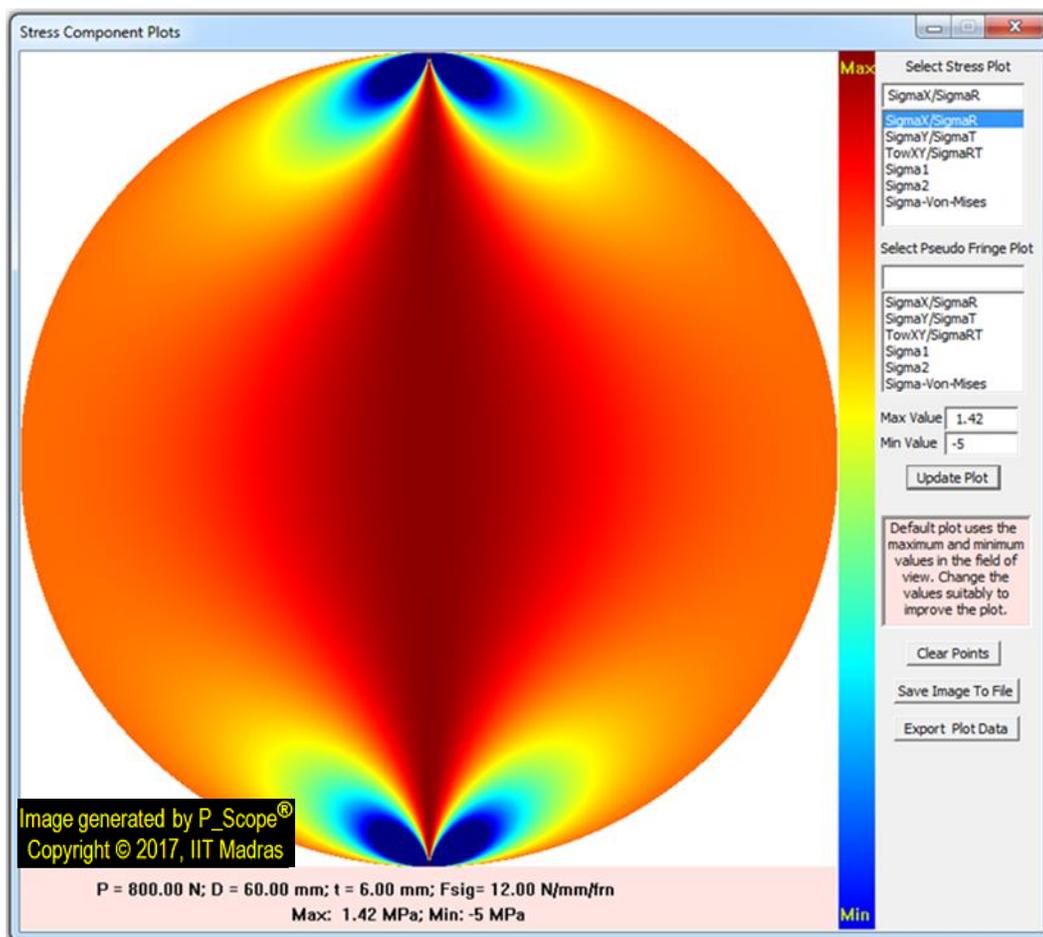


Fig. A.1 Stress Component (σ_{xx}) plot for Disc under Diametral compression

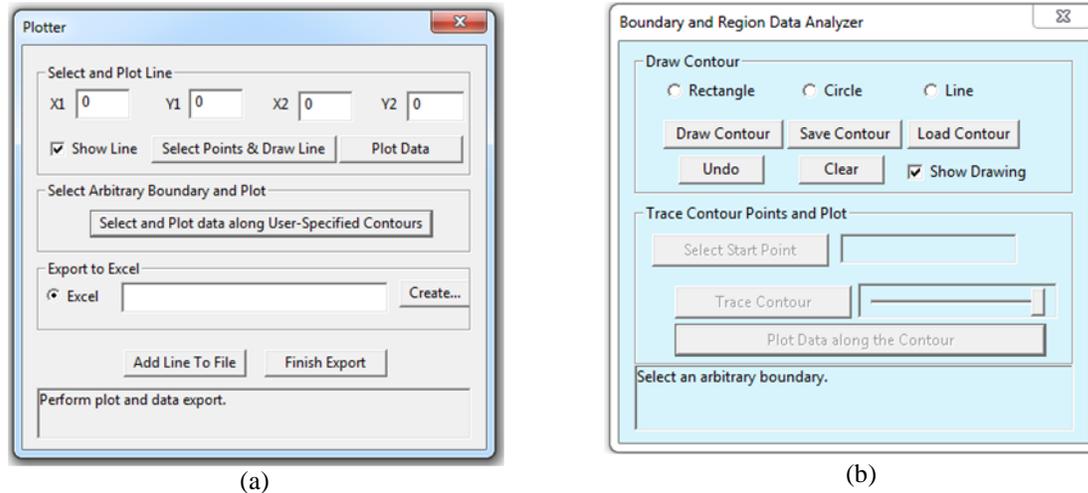


Fig. A.2 (a) Parent dialog for Export Plot Data (b) Child dialog for plot along user specified contours

The plotting module has facilities to plot along a line of interest or user specified contours. Plotting data along any specific line is directly available from the plotter dialog box. If the user wants to plot data along any user defined contour, one can select an arbitrary contour and it opens up a new child dialog (Fig. A.2b). Currently, it can export data for rectangle or circular contours selected by the user. Though these are opened in different dialogs, these are nested in nature and the child dialog can communicate and pass data to parent dialog internally. This is done to keep the GUI simple and this kind of nesting provides ease in the selection of different options available with the plotter. **Important Note: User has to make a note that the 'Stress Component Information' dialog and labelling of data by clicking on 'Popup menu' is inactive while the plotter dialog is opened. One can close the plotter and access the information in 'Stress Component Information' dialog and label the data on the Popup image.**

2. Plotting Data and Exporting Data

2.1.1 Plotting Data Along any Arbitrary Line

Press 'Select Points & Draw Line' button located in the plotter menu (Fig. A.3a) and select the points on the image. If 'Show Line' radio button is active, the line gets displayed on the image (Fig. A.3b). User can also edit the pixel values in the entry boxes marked as $X1$, $Y1$, $X2$, $Y2$ by changing the start and end points of the line suitably. For example, if one wants an exact horizontal line, make sure that $Y1$ and $Y2$ are identical. Similarly, make sure that $X1$ and $X2$ are identical for a vertical line. On similar lines, lines at any angle can be plotted by editing this suitably. On clicking 'Plot Data', the line plot is displayed in a separate dialog as shown in Fig. A.3c. Please note that it is a simple facility to get a feel of the variation of the quantity plotted. Scaling is done automatically and the data points along x-axis are in pixels. The user has to interpret the unit appropriately depending on the context. Stresses are reported in MPa and fringe orders are just numbers. Scaling is dictated by the maximum value and the shape of variation is beautifully captured by this feature. To see the relative magnitudes, one should look at the data values. For example, in beam problems, shape of variation

of normal stress and shear stress is very important. However, the values of shear stress are quite small which can be assessed by looking at the data value.

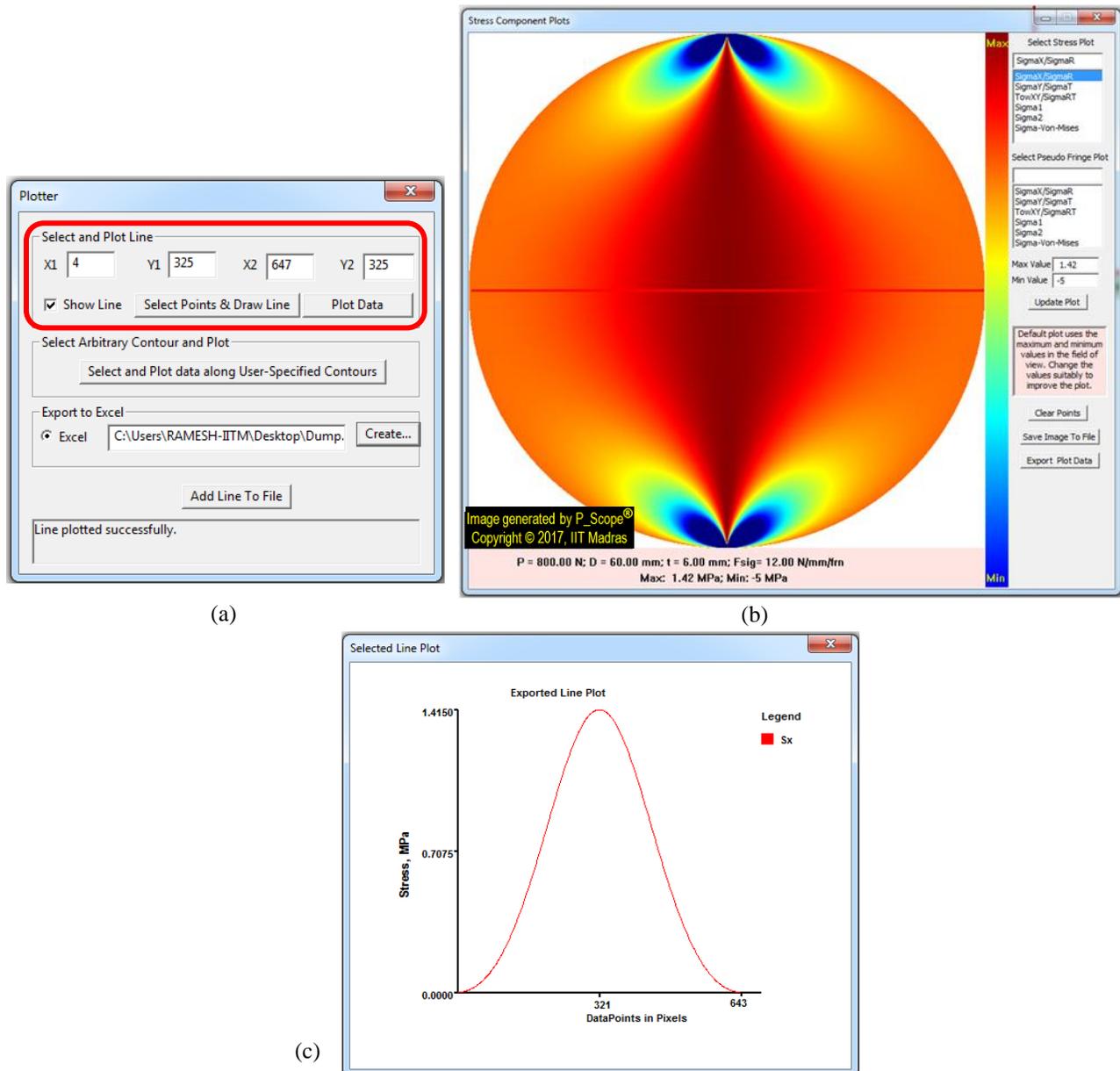


Fig. A.3 (a) Select and plot line parameter box in plotter menu (b) Selected line plotted on the σ_{xx} map (c) Variation of σ_{xx} stress along the line shown in (b).

2.1.2 Plotting data for another component for the same line

If the user wants to plot different data along the **same line**, one just needs to select the appropriate option from the Pop-up Menu and click on 'Plot Data' button in the plotter dialog. (Please note: The plotter dialog should not be closed to select various plots. The drawn plot line will vanish if closed). An example is given here by selecting stress component in y direction (σ_{yy}) from the option available

on top right corner in the Pop-up Menu (Fig. A.4a). The corresponding variation of σ_{yy} is plotted along the line and is shown in Fig. A.4b.

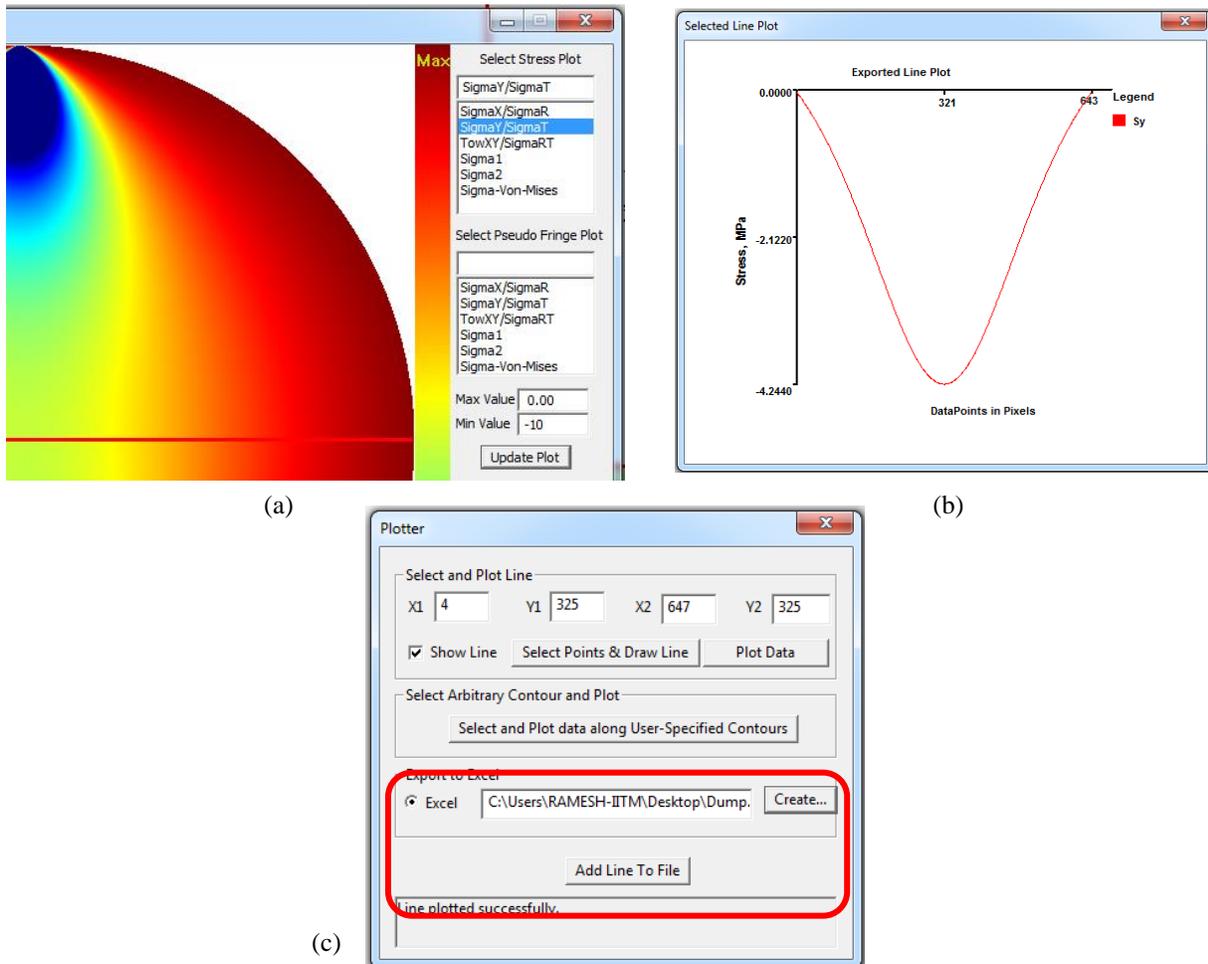


Fig. A.4 (a) Whole field plot of σ_{yy} stress component (b) Plot for σ_{yy} data along the same line shown in Figs. A.3 (a). (c) Option for dumping data into an Excel file

User can also dump the data into an excel file. This can be done by clicking 'Create' tab and specify the file name in which the data needs to be saved (Fig. A.4c). Clicking on 'Add Line To File' will save the plotted data into the particular excel file (Note: This button needs to be pressed for the very first line of data too). Data along different lines can be appended to the same excel file. After selecting and plotting data for another line, clicking 'Add Line To File' appends this data in the excel file. Repeat the same procedure for other lines.

2.1.3 Plotting for the same line for change of parameter and zoom

Suppose one wants to change model parameters and wants to compare the data for the same line of interest, follow the steps given below.

- 1) Do not close the plotter dialog
- 2) Go to parameters dialog (Setup menu) and change the desired parameter
- 3) The image in view as well as stress component plot will change

- 4) To effect data transfer to the line of interest, just click the bar cursor. This action triggers data transfer. Press 'Plot Data' to plot the current stress component. For plotting different stress component, select the components of interest and then press 'Plot Data'.

Suppose one wants to zoom the image and plot data, then follow the above steps. (Note: Particularly pay attention to step 4 to trigger data transfer for the particular configuration of the problem).

2.2 Plotting Data along Arbitrary Contour

P_Scope[®] also has a facility to plot data along user defined contour. To access this, user needs to click the 'Select Plot data along User-Specified Contours' (Fig. A.5a). Clicking this opens up a child dialog associated with this having different drawing primitives (Fig. A.5b). Initially, plotting along a rectangular boundary is presented. Beam under pure bending is used to illustrate this and σ_{xx} stress component is plotted (Fig. A.5c) using Pop-up Menu of P_Scope[®].

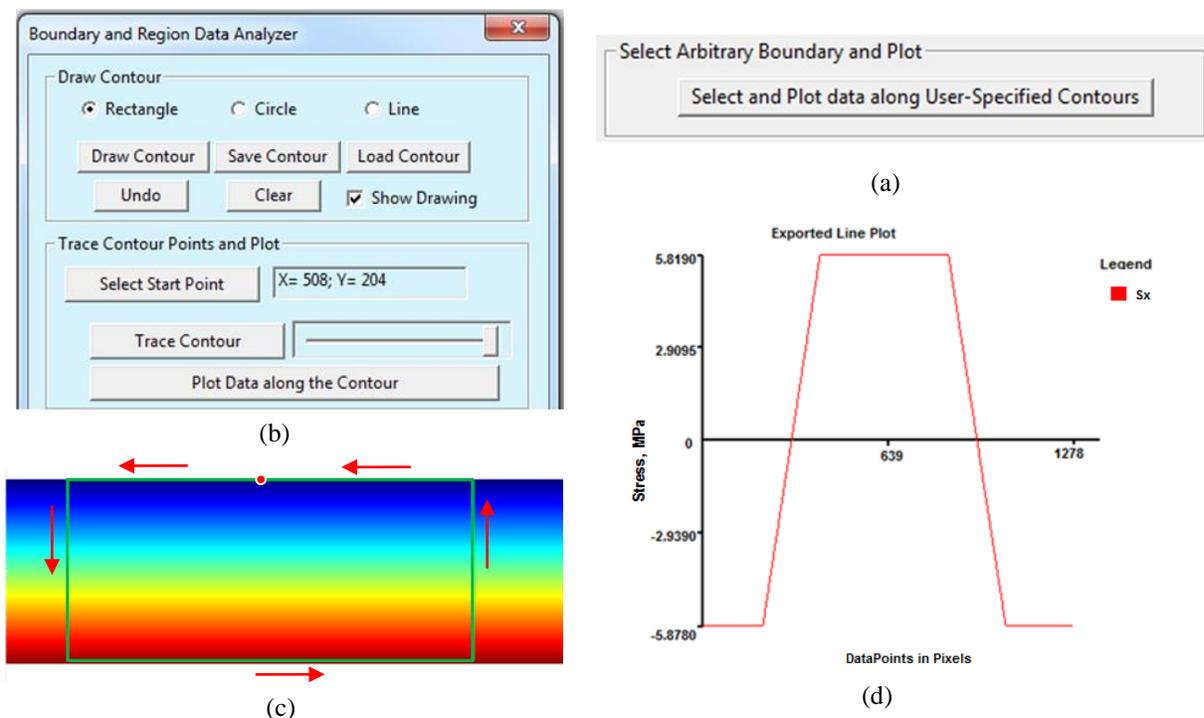
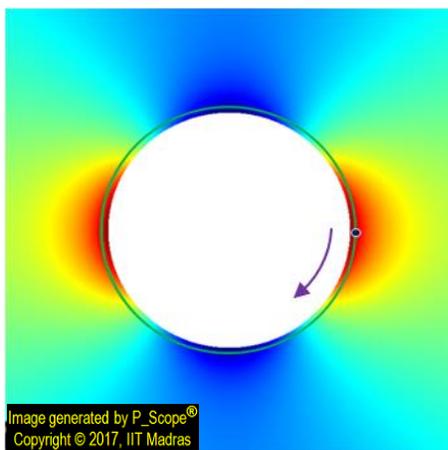


Fig. A.5 (a) Option for user specified contour plot (b) Child dialog for user specified contour plot (c) rectangle boundary with starting point to trace indicated with sense of tracing (Anticlockwise) (d) Plot for stress component in x direction along the rectangular contour.

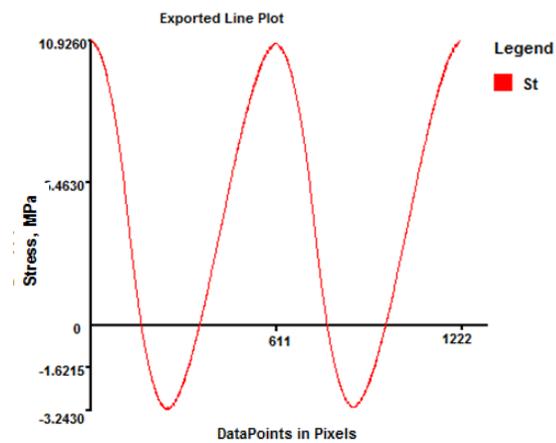
One can follow the given steps to plot the data along a rectangular boundary.

- Select the radio button corresponds to 'Rectangle'. Then press 'Draw Contour' and select the left and right corner of the rectangle on the image. This shows the boundary on the image in green (Fig. A.5c).
- When a closed contour is selected, user has the facility to select the starting point of the plot. User needs to specify the starting point by clicking 'Select start point'. Here the midpoint of the top line of the rectangle is selected (Fig. A.5c).

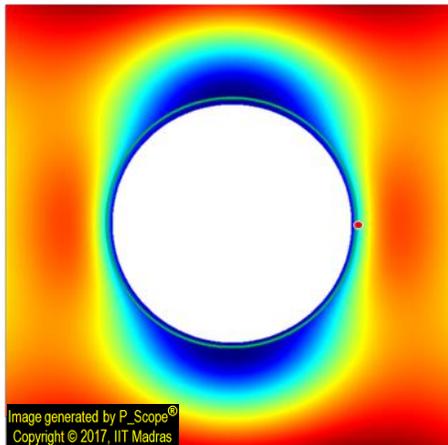
- Once the seed point is selected, the user has no control on which way the data will be dumped for plotting. This is internally done by a tracing algorithm. The data can be traced either clockwise or anticlockwise dictated by the type of contour and the location of the start point. The direction of tracing can be identified by moving the slider bar, by which the tracing progress can be identified which is to be used to interpret the plotted graph. Here the trace is found to be in an anticlockwise manner.
- Once the contour is traced, one can plot the data along the contour by clicking 'Plot data along Contour'. This plots the data as shown in Fig. A.5d. It is to be understood that the data plotted is starting from the start point along the contour in the direction of the sense of tracing. Hence, in this case, it is plotted from the seed point in anticlockwise manner along the rectangular boundary.



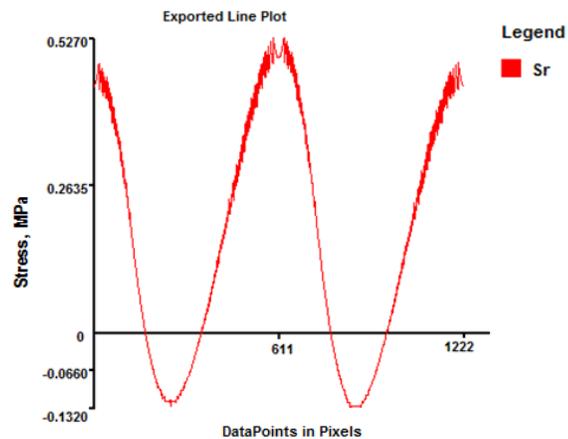
(a)



(b)



(c)



(d)

Fig. A.6 (a) Variation of tangential component of stress in plate with a hole subjected to tension. (b) Variation of tangential stress component along the contour shown in (a). (c) Variation of radial component of stress in plate with a hole subjected to tension. (d) Variation of radial stress component along the contour shown in (a).

Similarly, plotting along a circle is illustrated with the help of plate with a hole problem. Stress component tangential to the boundary ($\sigma_{\theta\theta}$) plotted from Pop-up Menu is shown in Fig. A.6a. User needs to select the radio button Circle and press 'Draw Contour' for drawing the contour. One has to select three points along the circumference of the circle to draw the circle. Follow the steps mentioned previously and proceed for selecting a start point followed by tracing. Here, this is traced in clockwise sense and the plot for the $\sigma_{\theta\theta}$ is shown in Fig. A.6b. Following steps of Sec. 2.1.2, radial stress component (σ_{rr}) can be plotted for the same contour by selecting the 'SigmaX/SigmaR' option from the Pop-up Menu. Radial stress component will be displayed as shown in Fig. A.6c. Clicking the 'Plot Data Along Boundary' button displays the variation of radial stress component along the circle contour as shown in Fig. A.6d.

The plot indicates that $\sigma_{\theta\theta}$ and σ_{rr} varies from tensile to compressive and takes zero values at four points on the circumference. However, the magnitudes of radial stress components are much lower when compared to that of the tangential stress component. Suppose the circle drawn exactly matches with the hole, can you expect points at which stress tensor is zero? Think and experiment about it. For plotting along the same contour for different model parameters or zoom option, follow the recommendations in Sec. 2.1.3.

Reference

1. NPTEL Lectures on Engineering Fracture Mechanics by Prof. K. Ramesh, IIT Madras. Discussion on "Stress concentration at a circular hole". In Lecture 14, Forms of Stress Function. <https://youtu.be/FNZv-aMTr4A>

11. Plotting of Photoelastic Fringe Contours from Finite Element Results in ABAQUS

Background

In photoelasticity, the fringe contours observed in the experiment are related to the principal stresses in the body by the stress-optic law which is defined as,

$$\sigma_1 - \sigma_2 = \frac{NF_\sigma}{t}$$

where σ_1 and σ_2 are the maximum and minimum principal stresses, N is the fringe order, F_σ is the material stress fringe value and t is the thickness.

Although finite element (FE) analysis is good for parametric study, at least for one configuration, the FE modelling needs to be verified. This is done by comparing the results with one of the experimental techniques. If the comparison is to be made with photoelasticity, instead of comparing the stress components, it is prudent to generate photoelastic fringe patterns from FE results. None of the standard packages provide such a facility. The fringe contours for FE results should be plotted using the same colour spectrum as observed in photoelasticity. This document explains the procedure to plot photoelastic fringe patterns by post-processing results from ABAQUS.

1. Objective

Define fringe order, N and photoelastic colour spectrums in ABAQUS. Use the post processing tools of ABAQUS to plot photoelastic fringe contours for benchmark problems.

2. Required Files

An ODB file having the results of the FE analysis.

3. Plotting Photoelastic Contours in ABAQUS

Open the ODB file of the FE analysis for which photoelastic contours are to be plotted. Figure 11.1 shows the GUI of the menu associated with ABAQUS software.

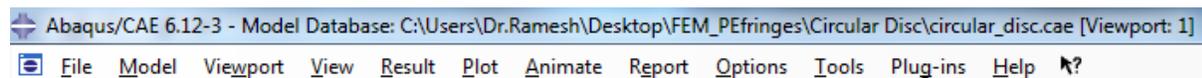


Fig. 11.1 ABAQUS menu

3.1. Define Fringe Order

To define fringe order (N); select 'Create Field Output – From Fields' option in the 'Tools' menu. Now using the stress-optic law, define the parameter, N by using the variables and mathematical operators available in the pop-up window as shown in Fig. 11.2. The newly defined fringe order, N is stored in the 'Session Step' which can be accessed by clicking on the 'Step/Frame' option in the 'Result' menu.

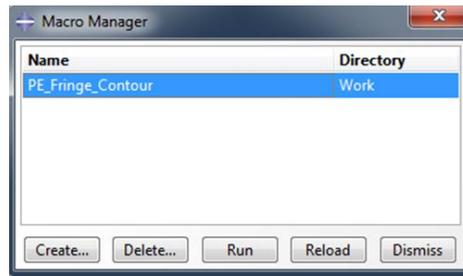
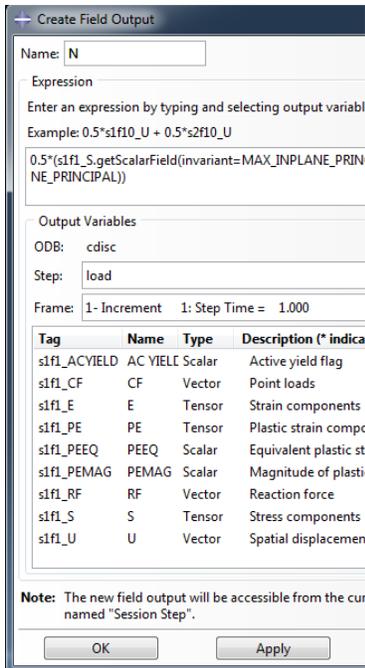


Fig. 11.3 Macro Manager dialog box

Fig. 11.2 Create Field Output dialog box

3.2. Create Colour Spectrum Corresponding to the Photoelastic Fringes

A new colour spectrum which has been extracted from the calibration table of the experimental photoelastic fringe contours needs to be created in ABAQUS. In white light photoelasticity, colour calibration tables are available for up to twelve fringes. A colour spectrum can also be created for monochromatic (grey scale) photoelastic fringes. Here, the step-by-step procedure to create the colour spectrum for three fringes in photoelasticity is described. The same procedure can be used to create other colour spectrums.

In ABAQUS, any new colour spectrum created will be available for use only in that session. To avail the colour spectrum permanently, the procedure should be saved as a 'macro' file.

In the 'File' menu, select the 'Macro Manager' option. A macro manager window, shown in Fig. 11.3 pops-up which can be used to create new and also to access existing macro files. Click on 'create' option to create a new macro file. Name the macro file and specify the directory and continue to begin recording. During the recording process, any command given to ABAQUS via GUI will be saved in the macro file.

Once the recording has begun, select 'create' from the 'Spectrum' option in the 'Tools' menu. A 'Create Spectrum' window as shown in Fig. 11.4a pops-up. First, delete the existing colours and then add colours to the new spectrum by clicking on 'Insert Before' which opens a 'Select Colour' window as shown in Fig. 11.4b. In this, the required colour can be chosen by changing the 'Red (R)', 'Green (G)' and 'Blue (B)' colour values.

The fringe order values and their corresponding RGB values for colour spectrum is listed in Appendix - B. Table 11.1 lists the fringe order and the corresponding RGB values for three fringes in photoelasticity. Once all the colours are added and the spectrum is created, click on 'Stop

Recording' in the 'Record Macro' pop-up window. The macro file thus created can be accessed in the 'abaqusMacros.py' file in the directory in which the macro is created.

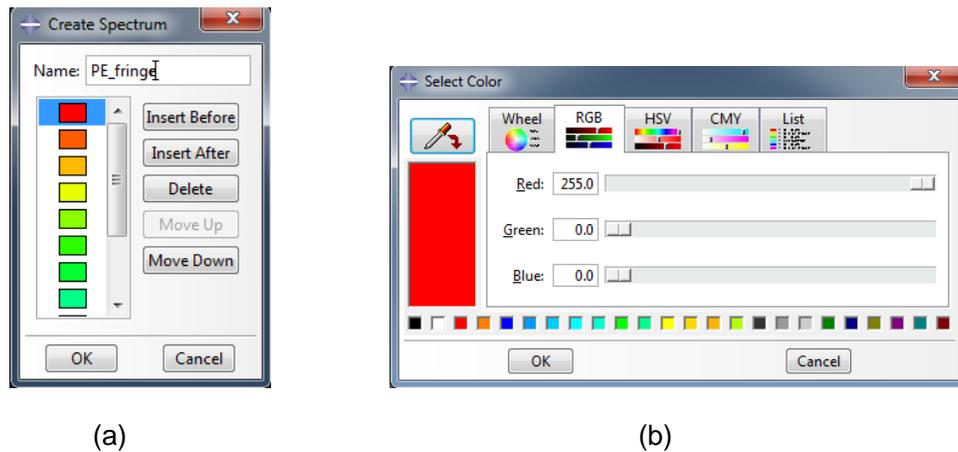


Fig. 11.4 (a) Create Spectrum pop up menu (b) Select Colour pop up menu

3.3. Plotting the Photoelastic Fringes in ABAQUS

Choose the photoelastic fringe colour spectrum from the 'Spectrum' list available on the left side of the ABAQUS GUI as shown in Fig. 11.5a. Now, click 'Contour' option in the 'Options' menu. A 'Contour Plot Options' window pops-up as shown in Fig. 11.5b. In the 'Basic' section, choose the 'Contour Intervals' to be 'Discrete' with Interval type as 'User Defined'. By clicking on the pencil shaped button below the 'interval type' option a pop-up window opens as shown in Fig. 11.5c. In this window, provide the fringe order values to the corresponding colours as shown in Fig. 11.5c.

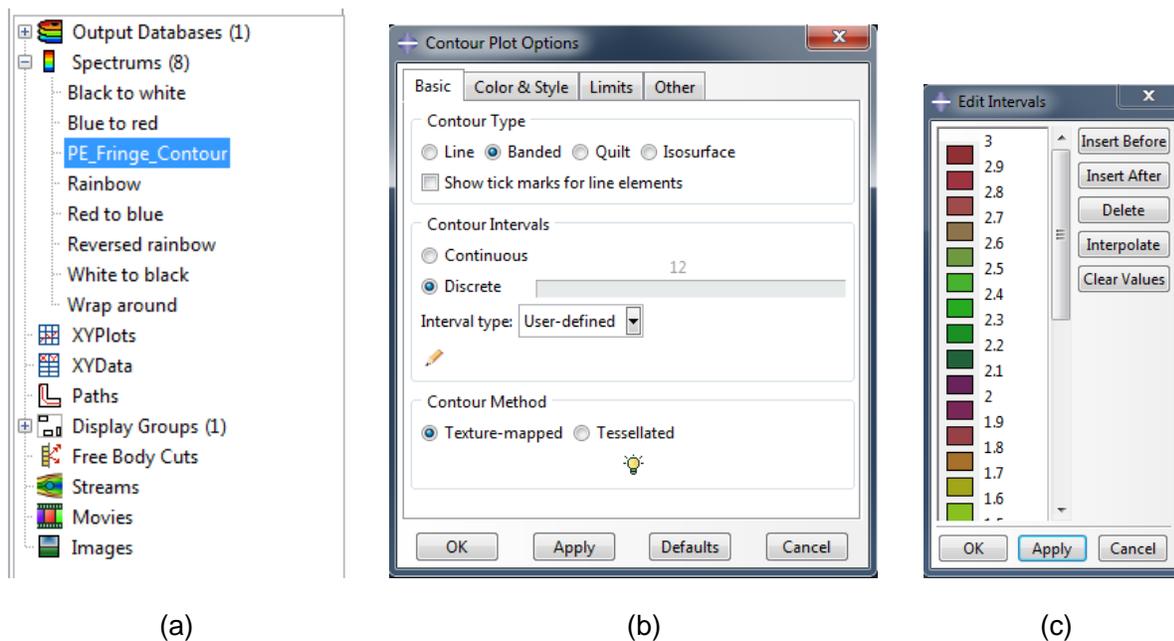


Fig. 11.5 (a) Spectrum list in ABAQUS (b) Contour Plot Options pop up menu (c) Edit Intervals pop up menu

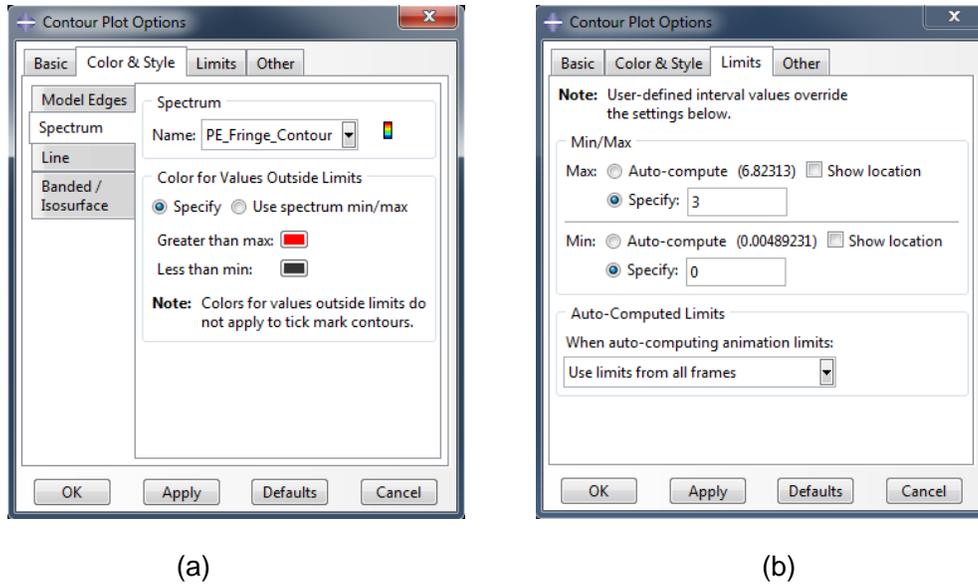
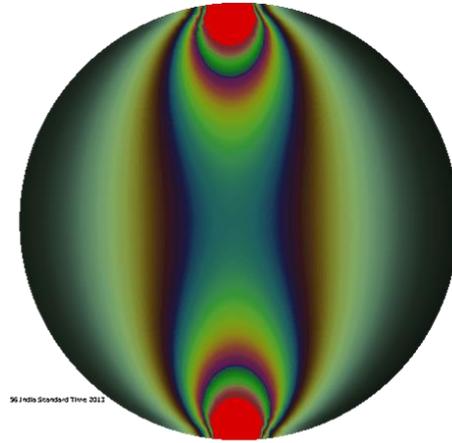


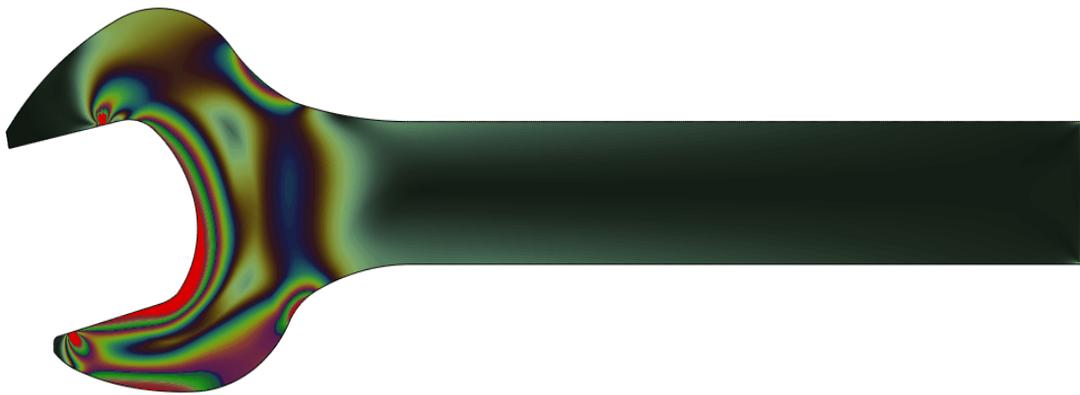
Fig. 11.6 (a) Colour & Style menu (b) Limits menu in Contour Plot Options pop up menu

In the 'Colour & Style' section of the 'Contour Plot Options', specify red colour to be used for any values greater than maximum (i.e. $N = 3$ in this example) as shown in Fig. 11.6a. In the 'Limits' section, specify the maximum and minimum value to be 3 and 0 respectively as shown in Fig. 11.6b.

Now, go back to 'Basic' section and select the 'Continuous' radio button to plot the photoelastic fringe contours in ABAQUS. Fig 11.7 and 11.8 show photoelastic fringe contours for a few standard specimens.



(a)



(b)

Fig. 11.7 Photoelastic fringe contours in (a) Circular Disc (b) Spanner plotted using three fringe colour spectrum

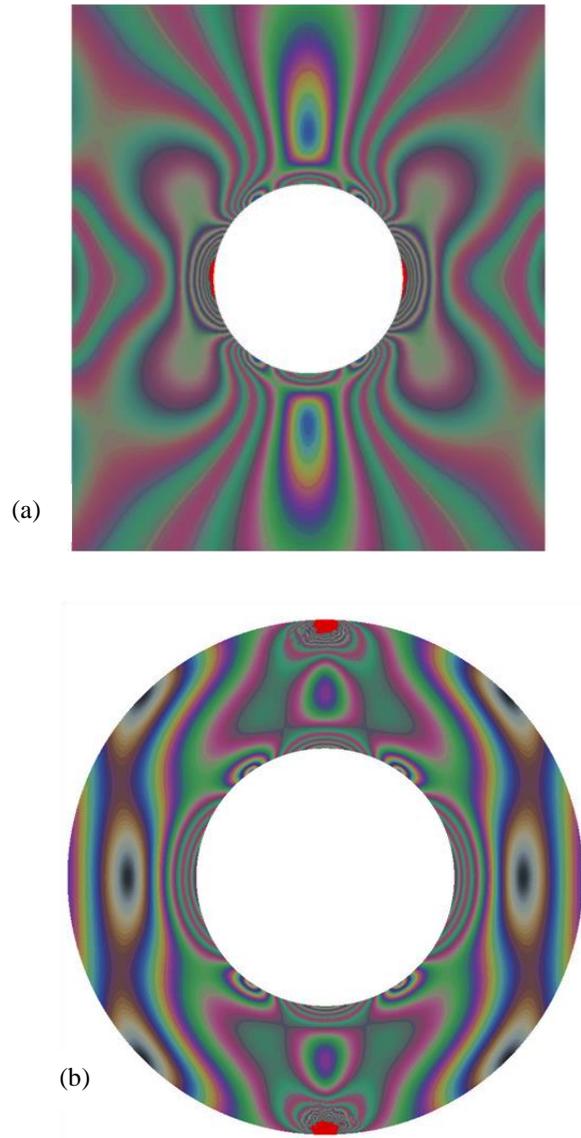


Fig. 11.8 Photoelastic fringe contours plotted using twelve fringe colour spectrum in (a) plate with a hole specimen (b) Ring under diametral compression

Reference

1. NPTEL Lectures on Experimental Stress Analysis by Prof. K. Ramesh, IIT Madras: Discussion on "Completeness of a numerical solution - Spanner Tightening a nut". In Lecture 4. <https://youtu.be/kzWbdP5gqb0>

Appendix - B

Table B.1 List of fringe order and their corresponding RGB values for three fringe photoelasticity

Three Fringe Colour Spectrum		
Fringe Order (N)	Decimal (R, G, B)	Hexadecimal
0	21,31,22	#151F16
0.1	35,51,29	#23331D
0.2	63,93,75	#3F5D4B
0.3	98,144,112	#629070
0.4	132,185,129	#84B981
0.5	154,200,117	#9AC875
0.6	156,182,80	#9CB650
0.7	140,141,42	#8C8D2A
0.8	107,84,19	#6B5413
0.9	67,39,27	#43271B
1	43,25,49	#2B1931
1.1	29,74,104	#1D4A68
1.2	40,119,109	#28776D
1.3	66,163,90	#42A35A
1.4	101,91,160	#655BA0
1.5	136,192,32	#88C020
1.6	162,165,25	#A2A519
1.7	167,112,43	#A7702B
1.8	150,65,70	#964146
1.9	121,39,88	#792758
2	103,35,90	#67235A
2.1	34,98,59	#22623B
2.2	26,144,38	#1A9026
2.3	39,172,33	#27AC21
2.4	71,178,45	#47B22D
2.5	111,153,65	#6F9941
2.6	142,116,76	#8E744C
2.7	160,75,75	#A04B4B
2.8	158,62,63	#9E3E3F
2.9	146,48,53	#923035
3	143,48,52	#8F3034
Lower Limit	0	
Upper Limit	3	
Colour below lower limit	0,0,0	#000000
Colour above upper limit	255,0,0	#FF0000

Diverse Applications of Photoelasticity

Review Articles

1. K. Ramesh, Sachin Sasikumar: Digital photoelasticity: Recent developments and diverse applications, *Optics and Lasers in Engineering*, In press, (2020).
<https://www.sciencedirect.com/science/article/pii/S0143816619315271>

Granular Materials

2. T. S. Majumdar, R. P. Behringer: Contact force measurements and stress-induced anisotropy in granular materials, *Nature* 435, 1079-1082, (2005).
<http://www.nature.com/nature/journal/v435/n7045/abs/nature03805.html>
3. S. J. Antony, M. Al-Sharabi, N. Rahmanian, T. Barakat: Shear stress distribution within narrowly constrained structured grains and granulated powder beds, *Advanced Powder technology*. 26(6) 1702-1711, (2015).
<http://www.sciencedirect.com/science/article/pii/S0921883115002241>
4. C. Y. Zhu, A. Shukla and M. H. Sadd: Prediction of Dynamic Contact Loads in Granular Assemblies, *ASME. J. App. Mech.* 58, 341-352, (1991).
<http://appliedmechanics.asmedigitalcollection.asme.org/article.aspx?articleid=1410370>

Fracture Mechanics

5. A. A. Wells, D. Post: The dynamic stress distribution surrounding a running crack : a photoelastic analysis, *Proc. Soc. Exp. Stress Anal.* 16(1), 69-92, (1958).
6. M. Ravichandran, K. Ramesh: Evaluation of stress field parameters for an interface crack in a bimaterial by digital photoelasticity. *The J. of Strain Anal for Eng. Des.*, 40(4), (2005).
<http://journals.sagepub.com/doi/abs/10.1243/030932405x16034>
7. B. Neethi Simon, R. G. R. Prasath and K. Ramesh. Transient thermal stress intensity factors of bimaterial interface cracks using refined three-fringe photoelasticity. *The J. of Strain Anal for Eng. Des.*, 44(6), (2009).
<http://journals.sagepub.com/doi/abs/10.1243/03093247JSA506>
8. Halbert F. Brinson. The ductile fracture of polycarbonate. *Experimental Mechanics*, 10(2), 72-77, (1970).
<http://link.springer.com/article/10.1007/BF02320135>
9. H. P. Rossmannith, A. Shukla: Dynamic photoelastic investigation of interaction of stress waves with running cracks. *Exp. Mech.* 21, 415-422, (1981).
<http://link.springer.com/article/10.1007/BF02327143>

10. K. V. N. Surendra and K. R. Y. Simha: Design and analysis of novel compression fracture specimen with constant form factor: Edge cracked semicircular disk (ECSD). *Engineering Fracture Mechanics*. 102, 235-248, (2013).
<http://dx.doi.org/10.1016/j.engfracmech.2013.02.014>
11. A. Shukla, Vijaya B. Chalivendra, Venkitanarayanan Parameswaran and Kwang H. Lee: Photoelastic investigation of interfacial fracture between orthotropic and isotropic materials. *Opt. Lasers in Eng.*, 40(4), 307-324, (2003). [http://dx.doi.org/10.1016/S0143-8166\(02\)00091-X](http://dx.doi.org/10.1016/S0143-8166(02)00091-X)
12. K. Ramesh, A. K. Yadav and Vijay A. Pankhawalla: Classification of crack-tip isochromatics in orthotropic composites. *Engineering Fracture Mechanics*, 53(1), 1-16, (1996).
[http://dx.doi.org/10.1016/0013-7944\(95\)00095-D](http://dx.doi.org/10.1016/0013-7944(95)00095-D)

Biomechanics

13. Kelly M. Dorgan, Peter A. Jumars, Bruce Johnson, B. P. Boudreau and Eric Landis: Burrowing mechanics: Burrow extension by crack propagation, *Nature-brief communications*, 433,47, (2005).
<http://www.nature.com/nature/journal/v433/n7025/full/433475a.html>
14. S. J. Antony: Imaging shear stress distribution and evaluating the stress concentration factor of the human eye, *Nature- Sci. Rep*, DOI:10.1038/srep08899, (2015).
<http://www.nature.com/articles/srep08899>
15. Rachel Tomlinson and Zeike A. Taylor: Photoelastic materials and methods for tissue biomechanics applications, *Opt. Eng.*, 54(8), (2015).
<http://opticalengineering.spiedigitallibrary.org/article.aspx?articleid=2294056>
16. K. Ramesh, M. P. Hariprasad and S. Bhuvaneshwari: Digital photoelastic analysis applied to implant dentistry, *Opt. Lasers Eng.* 87(1), 204-213, (2016).
<http://www.sciencedirect.com/science/article/pii/S0143816616300203>

Other Applications

17. K. Ramesh, Vivek Ramakrishnan: Digital Photoelasticity of Glass – A Comprehensive Review, *Opt. Lasers Eng.* 87(1), 59-74, (2016).
<http://www.sciencedirect.com/science/article/pii/S0143816616300136>
18. Vivek Ramakrishnan, K. Ramesh: Residual Stress Analysis of Commercial Float Glass Using Digital Photoelasticity. *Applied Glass Science*, 6(4),419-427, (2015).
<http://onlinelibrary.wiley.com/doi/10.1111/ijag.12106/abstract>
19. Michele Scafidi, Giuseppe Pitarresi, Andrea Toscano, Giovanni Petrucci, Sabina Alessi, Augusto Ajovalasit: Review of photoelastic image analysis applied to structural birefringent materials - glass and polymers. *Opt. Eng.*, 54(8), 081206, (2015).

<http://dx.doi.org/10.1117/1.OE.54.8.081206>

20. Iqbal Baig, K. Ramesh, Hariprasad M. P: Analysis of stress distribution in dry masonry walls using three fringe photoelasticity. Proc. SPIE 9302, International Conference on Experimental Mechanics 2014, 93022P (March 4, 2015). <http://dx.doi.org/10.1117/12.2081235>
21. D. Bigoni and G. Noselli: Localized stress percolation through dry masonry walls. Part I - Experiments. *European Journal of Mechanics A/Solids*, 29(3), 291-298, (2010).
<http://dx.doi.org/10.1016/j.euromechsol.2009.10.009>
22. G. Horn, T J Mackin and J Lesniak: Trapped Particle Detection in Bonded Semiconductors using Grey Field Polariscope. *Exp. Mech.*, 45(5), (2005).
<http://link.springer.com/article/10.1007/BF02427995>
23. R. G. R. Prasath, S Skenes and S Danyluk: Comparison of Phase Shifting Techniques for Measuring in-plane residual stress in thin, flat silicon wafers. *J. Elec. Mater.*, 42(8), (2013).
<http://link.springer.com/article/10.1007/s11664-013-2630-z>
24. M. M. Ahmad, R. T. Derricott, W.A. Draper, A photoelastic analysis of the stresses in double rake cutting tools, *International Journal of Machine Tools and Manufacture*, 29 (2), 185-195, DOI: 10.1016/0890-6955(89)90030-8. (1989).
<http://link.springer.com/article/10.1007/s11664-013-2630-z>
25. D. Swain, J. Philip, S. A. Pillai and K. Ramesh, A Revisit to the Frozen Stress Phenomena in Photoelasticity, *Experimental Mechanics*, 56 (5), 903-917, DOI: 10.1007/s11340-016-0134-5.
<http://link.springer.com/article/10.1007/s11340-016-0134-5>
26. V. Anand, N. Dasari, and K. Ramesh, Innovative Use Of Transmission And Reflection Photoelastic Techniques To Solve Complex Industrial Problems, *Experimental Technique*, 35 (5), 71-75, (2011).
<http://onlinelibrary.wiley.com/doi/10.1111/j.1747-1567.2010.00641.x/abstract>
27. Tarkes Dora, K. Ramesh, and Puneet Mahajan: Numerical Modeling of Cooling Stage of Glass Molding Process Assisted by CFD and Measurement of Residual Birefringence. *Journal of the American Ceramic Society*, 99(2), 470-483, (2015).
<http://onlinelibrary.wiley.com/doi/10.1111/jace.14000/full>
28. Tarkes Dora, Anh-Tuan Vu, K. Ramesh, Puneet Mahajan, Gang Liu and Olaf Dambon: Birefringence measurement for validation of simulation of precision glass molding process. *Journal of the American Ceramic Society*, DOI: 10.1111/jace.15010, (2017).
<http://onlinelibrary.wiley.com/doi/10.1111/jace.15010/full>